Cristini seamed felt seaming procedure

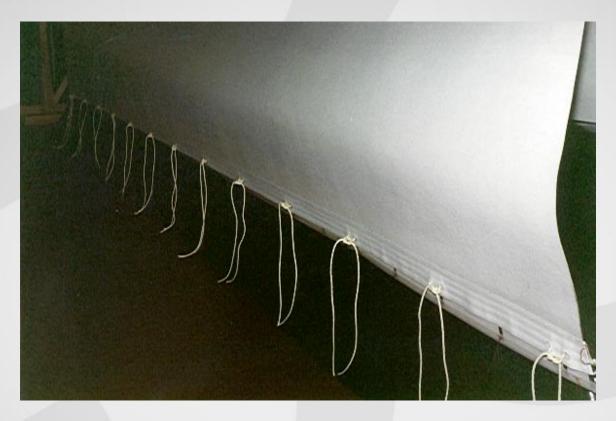






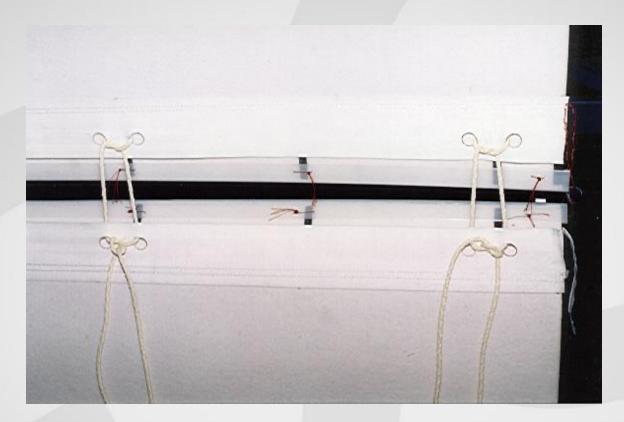
1 - View of unpacked felt with rectangular leader.





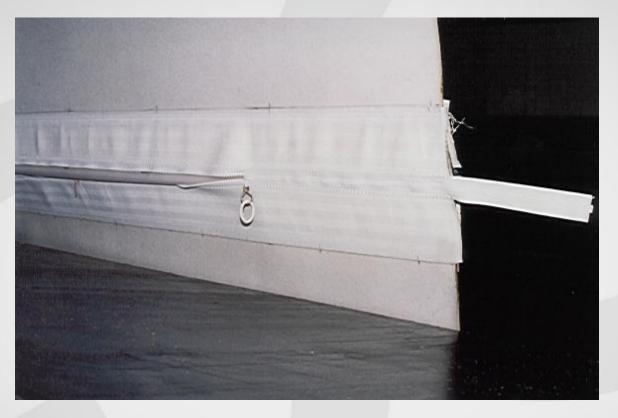
2 - View of the opposite end.





3 - Remove the felt from its packing. The felt is supplied ready to be installed in the machine direction. After installation remove the rectangular leader and pull the two ends together by tying the ropes.





4 - Use the zipper assist to zip the two ends together.





5 - Remove the plastic seam protections on both ends and pull out the pintles from the edges.





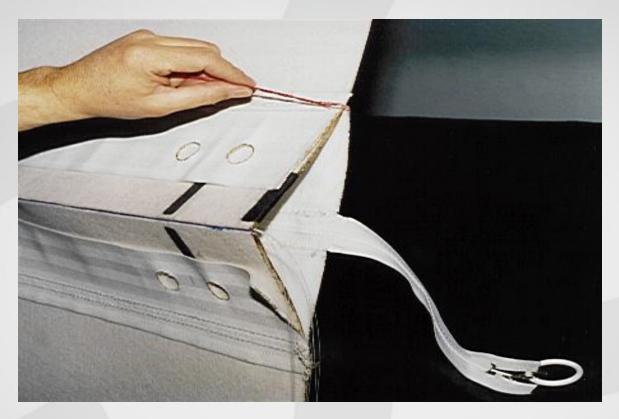
6 - Make sure that the alignment marks coincide. Begin seaming, starting from the marked side of the felt. The first external loop must be red.





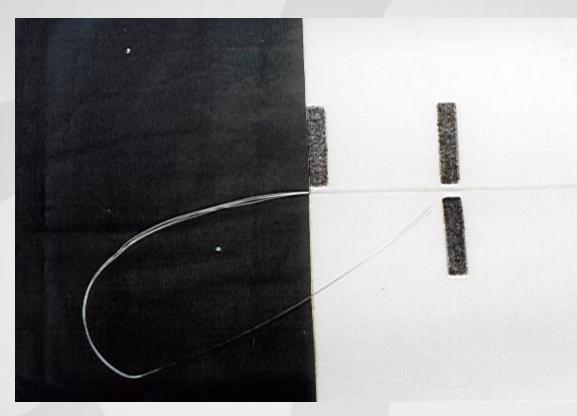
7 - Continue seaming and use the flashlight to check that the loops have been meshed properly and that the pintle pin has gone through all the loops correctly. If the pintle lead wire gets stuck somewhere or misses a loop, pull it back and start again from that point. See picture 7/1.





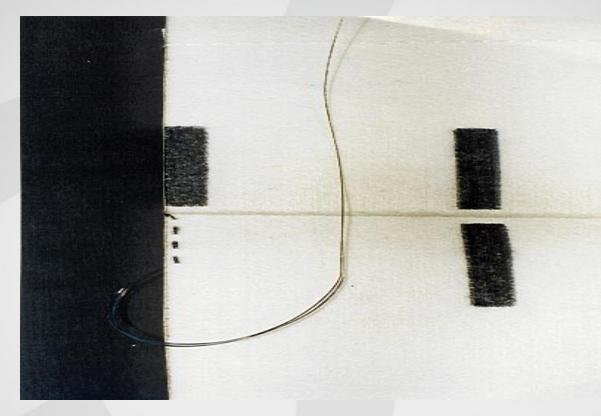
8 -Once the seam has been completed, remove the support device by pulling the red sewing threads.





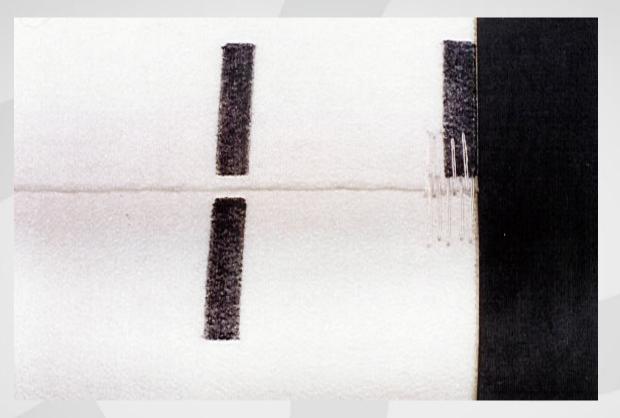
9 - View of the marked side of the felt when the seam has been completed.





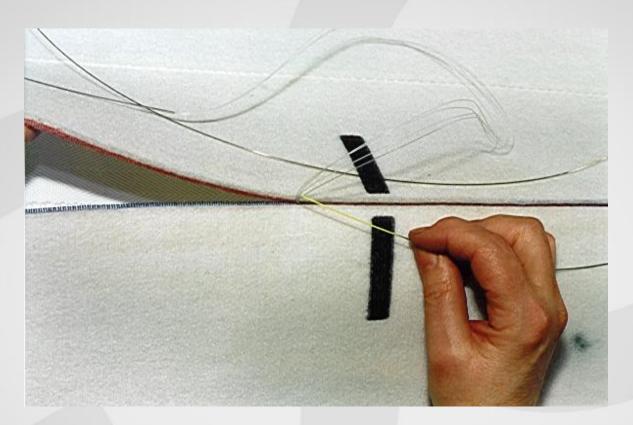
10 - Tension the felt and, on both edges, secure both the pintle pins by using on one edge, the pintle pin end as a needle and on the other edge the steel leader snapped to about 15 centimeters.





11 - Secure both pintle pin ends by sewing longitudinally on the felt with the needle and thread, then cover the area with the resin supplied with the seaming kit.





7/1 - In the event the pintle lead wire gets stuck while seaming, pull the lead wire out of the felt and re-insert it making sure it goes throught the loops properly aligned.

